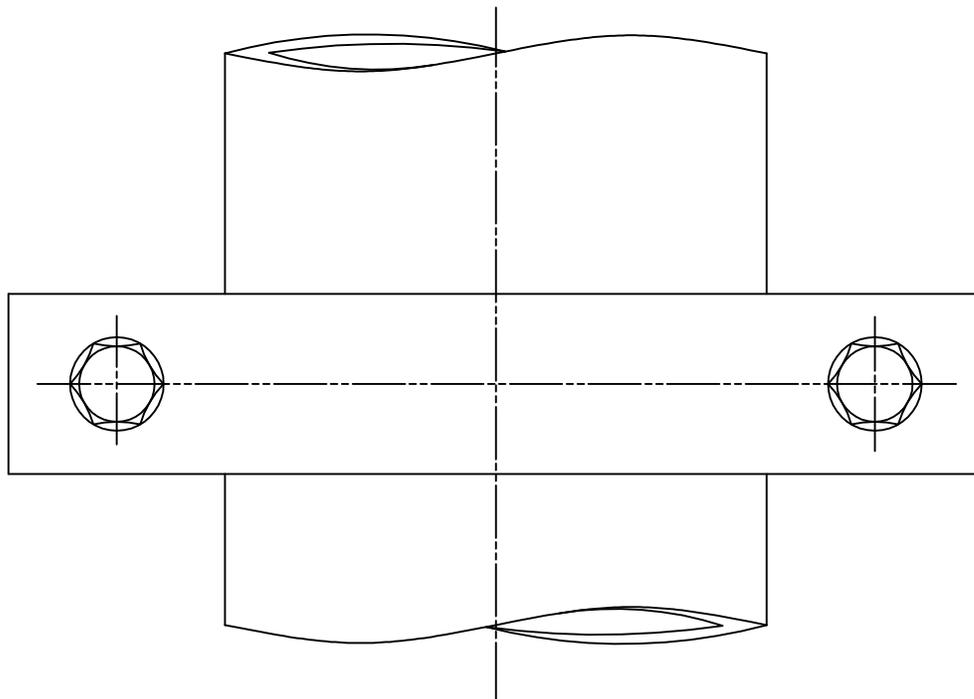


SEQUENCE OF ASSEMBLY OPERATIONS:

1. PLACE MARKS ON POLE FOR BRACKET HEIGHT LOCATIONS.
2. SELECT BRACKET SIZES.
3. PLACE SHIMMING ON POLE AS NEEDED.
4. SECURE & LEVEL BRACKET ASSEMBLIES.
5. ATTACH SIGN PLATES, & LEVEL, & CLEAN.
6. CHECK SIGN MESSAGES FOR ACCURACY.



NOTES

- ① ALL BOLTS, NUTS, PLAIN & LOCK WASHERS MUST BE STAINLESS STEEL.
- ② SHIMMING MATERIAL = ALUMINUM (1100) 0 - TEMPER, .063 GA. x 1 1/2" WIDE. - OTHER TYPE - WITH PERMISSION ONLY.

CITY OF PHILADELPHIA
DEPARTMENT OF STREETS
ASSEMBLY OF
SIGN BRACKETS

DATE	11/08/05	SHEET 1 OF 1	SN0302
REVISED	3/01/15		
APPROVED: V.L.F.			